

Reprint



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7912

Job Sheet 169393-A



Part No: 647.7912

Job Qty: 12 ea

Part Name: Clip



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV N/C SHEET 4 IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	1/11/18	1/11/18	0.00	0.00	Start Up Waterjet		SC 18/04/18
110	Waterjet	12 pcs	1/11/18	1/11/18	0.00	0.67	Waterjet1		SC 18/04/18
120	QC	12 pcs	1/11/18	1/11/18	0.00	0.00	QC2 Waterjet-1		SC 18/04/18
130	QC	12 pcs	1/11/18	1/11/18	0.00	0.00	QC8-1		38
140	Brake NC	12 pcs	1/11/18	1/11/18	0.00	0.34	Brake NC 1		DAS 9-89
150	QC	12 pcs	1/11/18	1/11/18	0.00	0.00	QC5		38
160	Outsource	12 pcs	1/11/18	1/11/18			ATG001-VC	5	9-89
170	Packaging	12 pcs	1/11/18	1/11/18	0.00	0.00	Packaging2		DAS
180	QC	12 pcs	1/11/18	1/11/18	0.00	0.00	QC5		11 APR 17 2018
190	SprayPaint	12 pcs	1/12/18	1/12/18	0.00	0.29	Spray Paint		9-89
200	QC	12 pcs	1/12/18	1/12/18	0.00	0.00	QC14		
210	Packaging	12 pcs	1/12/18	1/12/18	0.00	0.00	Packaging3-1		APR 18 2018
220	QC21-SA	12 Ea	1/12/18	1/12/18	0.00	0.00	QC21		18/04/18

Part Op 110 - 1-Cut as per Dwg Dwg Rev: 11C Prog Rev: 11C 2-Deburr if necessary
 Descriptions: 160 - ISSUE P/O: 035246 Hard Anodize, Color Black and Prime As Per Dwg. 647.7900
 190 - PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2) CARDINAL 4860-50 PRIMER
 BATCH: 21
 210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

21
9-89
APR 19 2018

MAR 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	.4428 sf (.0369 ea)	90-Start up Operation	

Job Allocations

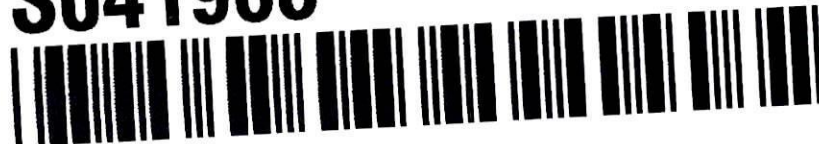
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.063	0	178	0

Part Specifications

Specifications could not be found.

Plex 2/12/18 10:48 AM Dart.Gagnon.Michelle

N/c
DART
AEROSPACE
S041965



Clip

PART NO: 647.7912
Original Serial #: S041965
Revision:
Operation:
Change No:

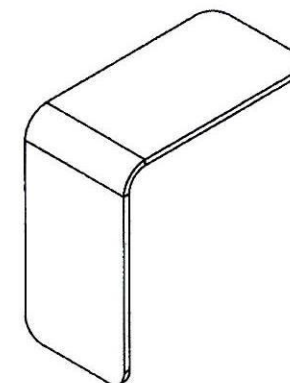
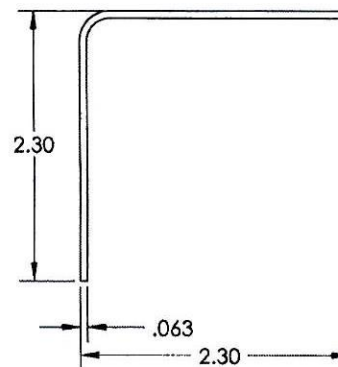
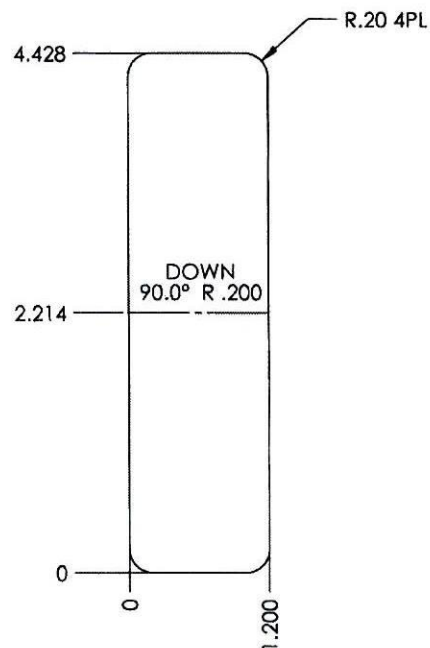
Start up Operation 02/13/18

Job No: 169393 - A

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



647.7912

ORIGINAL DATE 11-23-04		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY E. ANDERSSON	CHECKED P. BRAVO		
DRAWING APPROVAL P. BRAVO			
CONTRACT NO.		SHEET METAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS .005 ANGLES .5°		SHEET CODE B 07M16	DWG. NO. 647.7900
SCALE NONE		REV N/C	
		SHEET 4 OF 9	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039246

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039246

PO Date: 3/8/18

Due Date: 3/16/18

**Purchase Order
Revision:**

Revision Date: 3/20/18

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

E-MAILED
MAR 20 2018

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171648	D5574-1	Blade Housing, Cable Cutter Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5574 Certification of Conformity is required.	Firmed	4/2/18	3 pcs	0 pcs	3 pcs	\$11.87/pcs	\$35.61
2	172352	D5575-3	Break Away Tip, Lower Deflector Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5575-3 Certification of Conformity is required.	Firmed	4/2/18	2 pcs	0 pcs	2 pcs	\$10.12/pcs	\$20.24
3	170170	647.7810	Bracket A Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	4/2/18	4 pcs	0 pcs	4 pcs	\$16.12/pcs	\$64.48
4	170171	647.7811	Bracket B Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	4/2/18	4 pcs	0 pcs	4 pcs	\$16.12/pcs	\$64.48
5	169393-A	647.7912	Clip ISSUE P/O: Hard Anodize, Color Black and Prime As Per Dwg. 647.7900	Firmed	4/2/18	12 pcs	0 pcs	12 pcs	\$11.22/pcs	\$134.64

Plex 3/20/18 3:03 PM dart.lavoie.chanta

DAS
11
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914946

Date: 16-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: 647.7912 Rev: NC Clip Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4. .mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22691 PO: PO039246 Line: 5		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>16/04/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			